



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18625-015
Job Sheet 202176



Part No: RBT18625-015

Job Qty: 1 pcs

Part Name: Tie-Rod Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/21/19

Job Tracking No:

Due Date: 12/2/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBT18625 Rev 11 IPP Rev. A 19.10.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	12/2/19	12/2/19	0.00	0.00	Purchasing - 1		NOV 04 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Recelve - B4B	1 pcs	12/2/19	12/2/19	0.00	0.00	Packaging 2 - 1 - B4B		NOV 04 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S229256



Part: RBT18625-015

Job No: 202176

Serial No/Batch: S229256

Revision: 11

Inspector:

Exp Date:

Instructions:

Date: 11/04/19

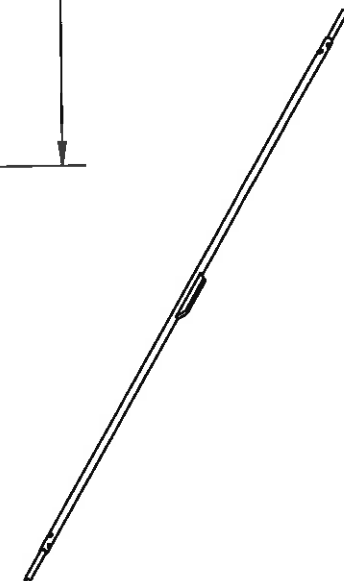
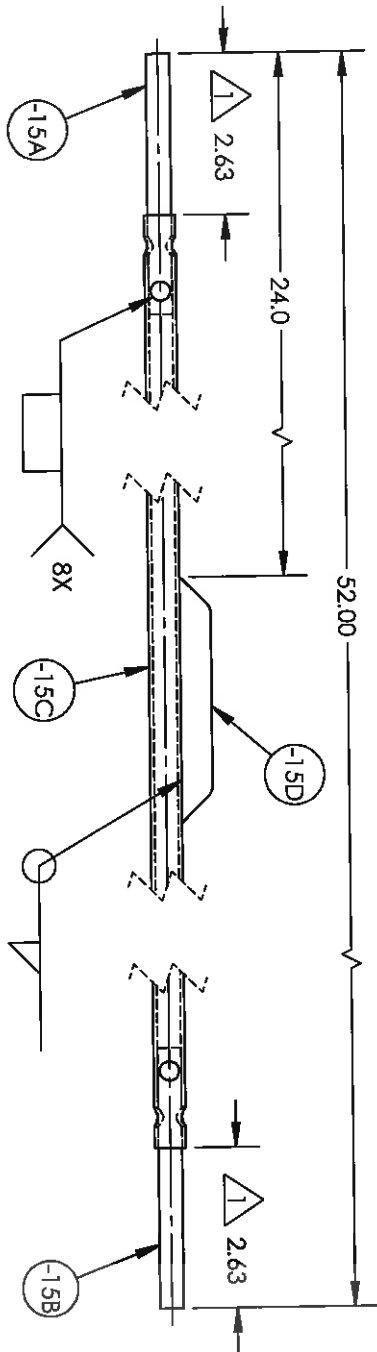
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	1 pcs	12/2/19	0.00 0.00		QC 6 - 9	D 12-1113
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
121 Small Fab - 2 - B4B	1 pcs	12/2/19	0.00 0.20	N/A DAS 9 9-89	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
122 QC 5	1 pcs	12/2/19	0.00 0.00	N/A DAS 9 9-89	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/2/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	M6c
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	

				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	12/2/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-00 NOV 19 2019
				QC 21 - FG - 70	
				QC 21 - SA - 53	
Part Op 100 - (Purchasing - Issue P/O: <u>H0044837</u>) MANUFACTURE RBT18625-15 AS PER DWG Supplier: METEC Certificate Descriptions: of conformity is required 110 - Receive & Inspect for Damage & Mat'l Certs 120 - QC6- All purchased or subcontracted products 121 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 as per DWG sheet 5. 3-Rivet placard 122 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release <i>x1 plus 21oct 2019</i>					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
RBT18625-015P	Tie-Rod Assembly	1 (1 ea)	100-Purchasing	5229255	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	RBT18625-015P	1	0	0	
Part Specifications					
Specifications could not be found.					

Plex 10/21/19 3:39 PM dart.lussier.patrick

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-15 TIE-ROD STITCHED TO MATCH REVISED TRANSMISSION ADAPTER.	6/11/2003		
9		-15 CHD OVERALL LENGTH FROM 52.25 PER G.E.	1/18/2012	RJC	RW
11	15-0361	-15 CHD DRAWING TO SHEET METAL TOLERANCE.	11/16/2015	RJC	JAG



NOTE:
 A MASK THREADS PRIOR TO POWDER COATING.

DART AEROSPACE	
TITLE MD-500 ENGINE LIFT	
DWG NO. RB118625-15	REV 11
UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES FRACTIONS 1/8"	
DECIMALS .0005" SURFACES ±.0005" ANGLES ±1°	
FINISH POWDER COAT BLACK	
SPEC 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL LIMITS APPLY 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: COLE CHECKED: DUERFELDT OPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL MD-500	
SCALE 1:3	DATE 8/11/2004
SHEET 19 OF 74	

TIE-ROD ASSEMBLY

-15



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044837**



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044837
PO Date: 10/21/19
Due Date: 12/2/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	202174	RBT18625-002P	RBT18625 REV.11			Transmission Adapter	Firmed	-	12/2/19	1 Ea	0 Ea	1 Ea	\$779.00/Ea	\$779.00
2	202181	RBT18625-008P	RBT18625 REV.11			Transmission Adapter Tube	Firmed	-	12/2/19	1 Ea	0 Ea	1 Ea	\$474.00/Ea	\$474.00
3	202175	RBT18625-010P	RBT18625 REV.11			Transmission Adapter Pivot	Firmed	-	12/2/19	1 Ea	0 Ea	1 Ea	\$249.00/Ea	\$249.00
4	202176	RBT18625-015P	RBT18625 REV.11			Tie-Rod Assembly	Firmed	-	12/2/19	1 Ea	0 Ea	1 Ea	\$464.00/Ea	\$464.00
5	202179	RBT18625-016P	RBT18625 REV.11			LH Bushing Assembly	Firmed	-	12/2/19	1 Ea	0 Ea	1 Ea	\$267.00/Ea	\$267.00
6	202180	RBT18625-018P	RBT18625 REV.11			RH Bushing Assembly	Firmed	-	12/2/19	1 Ea	0 Ea	1 Ea	\$266.00/Ea	\$266.00
Grand Total:													\$2,499.00	



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER
POHB044837



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/31/19 12:02 PM dart.lussier.patrick

**METAL TECHNOLOGY INC.**

www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 26052
Shipment Date: 30-Oct-2019
Ship Via: Pick up at METEC
Order Number: 4331
Order Date: 10/24/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044837
Terms: Net 60 Days

Quantity									
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Job	Number
1	1	1	0	0	EA	DART-RBT18625-2P RBT18625-002P TRANSMISSION ADAPTER	11	4331-01	
2	1	1	0	0	EA	DART-RBT18625-8P RBT18625-008P TRANSMISSION ADAPTER TUBE	11	4331-02	
3	1	1	0	0	EA	DART-RBT18625-10P RBT18625-010P TRANSMISSION ADAPTER PIVOT	11	4331-03	
4	1	1	0	0	EA	DART-RBT18625-15P RBT18625-015P TIE-ROD ASSEMBLY	11	4331-04	
5	1	1	0	0	EA	DART-RBT18625-16P RBT18625-016P LH BUSHING ASSEMBLY	11	4331-05	

DART AEROSPACE LTD.

NOV 01 2019

RECEIVED

<u>Quantity</u>						<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>			
6	1	1	0	0	EA	DART-RBT18625-18P RBT18625-018P RH BUSHING ASSEMBLY	11	4331-06

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.

Page 2 of 2



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
1	DART-RBT18625-2P	RBT18625-002P TRANSMISSION ADAPTER	11	HB044837
1	DART-RBT18625-8P	RBT18625-008P TRANSMISSION ADAPTER TUBE	11	HB044837
1	DART-RBT18625-10P	RBT18625-010P TRANSMISSION ADAPTER PIVOT	11	HB044837
1	DART-RBT18625-15P	RBT18625-015P TIE-ROD ASSEMBLY	11	HB044837
1	DART-RBT18625-16P	RBT18625-016P LH BUSHING ASSEMBLY	11	HB044837
1	DART-RBT18625-18P	RBT18625-018P RH BUSHING ASSEMBLY	11	HB044837

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read 'E. Dewar', with a stylized flourish at the end.

Eric Dewar

Vankleek Hill, October 30, 2019